## **COURSE INFORMATION FORM**

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| COURSE CODE | 151815331 | COURSE NAME | Manufacturing Engineering |
|-------------|-----------|-------------|---------------------------|
|             |           |             |                           |

| SEMESTER  | WEEKLY COURSE PERIO |              |   | OD COURSE OF  |                   |             |                                 |              |  |
|---|---------------------|--------------|---|---|-------------------|-------------|---------------------------------|--------------|--|
|   | Theory              | Practice     | Labora  | atory   | Credit            | ECTS        | ТҮРЕ                            | LANGUAG<br>E |  |
| 5   | 3                   |              |   |   | 3                 |             | COMPULSORY (X )<br>ELECTIVE ( ) | Turkish      |  |
|   |                     |              |   | COUR  | SE CATAGO         | RY          |                                 |              |  |
| Basic Scien   | nce                 | Basic Engine | eering  | [if it  | Social<br>Science |             |                                 |              |  |
|   |                     |              |   | (X)   |                   |             |                                 |              |  |
|   |                     |              | A   |   | MENT CRIT         |             |                                 | 1            |  |
|   |                     |              | ŀ   |   | aluation Typ      | e           | Quantity                        | %            |  |
|   |                     |              |   | Mid-Te  | erm               |             | 1                               | 50           |  |
|   |                     |              |   | Quiz  | •                 |             |                                 | _            |  |
|   | MID-TI              | ERM          |   | Homew   |                   |             |                                 |              |  |
|   |                     |              | -   | Project   |                   |             |                                 |              |  |
|   |                     |              | ŀ   | Report  | ()                |             |                                 |              |  |
|   |                     |              |   | Others  | ()                |             |                                 |              |  |
| FINAL EXAM  |                     |              |   |   |                   | 1           | 50                              |              |  |
| PREREQUIEITE(S)   |                     |              |   |   |                   |             |                                 |              |  |
| COU   | URSE DES            | CRIPTION     |   | Manufacturing engineering course includes main subjects such as machining, cutting tools, manufacturing methods, machinability, machining economy.  |                   |             |                                 |              |  |
| COURSE OR IECTIVES St   |                     |              | Students who successfully pass this course gain knowledge, skill and competency about machining and machine tools subjects. |   |                   |             |                                 |              |  |
| ADDITIVE OF COURSE TO APPLY PROFESSIONAL EDUATION  Students learn machining and applications. They can design new problems about machining and manufacturing. |                     |              |   | and solve the   |                   |             |                                 |              |  |
| CC  | OURSE OU            | TCOMES       |   | Students can design, choose, and evaluate the machining processes.  Students can design the machining of a machine part with different specifications such as economy, time, labour etc.  Students learn the importance of following of professional subjects.  Students apply knowledge of mathematics, science, and engineering,  Students gain the ability of design and conduct problems as well as to analyze and interpret data, identify, formulate, and solve manufacturing problems. |                   |             |                                 |              |  |
|   | TEXTB               | ООК          |   | Modern  | ı imalatın prei   | nsipleri, M | I.P. Groover, 2015, Nobel Y     | ayıncılık    |  |
| ОТ  | HER REF             | ERENCES      |   | M.Cemal Çakır, Modern talaşlı imalatın yöntemleri, 2000. (Turkish)<br>M.Cemal Çakır, Modern talaşlı imalatın esasları, 2006. (Turkish)<br>T.Smith Graham, Cutting tool technology, 2009.  |                   |             |                                 |              |  |
| TOOLS ANI   | D EQUIPM            | IENTS REQU   | UIRED   | Compu   | ter, Lecture N    | otes, Bool  | k, Projector                    |              |  |

| COURSE SYLLABUS |   |  |  |  |
|-----------------|---|--|--|--|
| WEEK            | TOPICS  |  |  |  |
| 1               | Introduction of machining   |  |  |  |
| 2               | Fundamentals of machining -Cutting tool materials and wear        |  |  |  |
| 3               | Fundamentals of machining -Cutting tool materials and wear        |  |  |  |
| 4               | Selection of cutting tool   |  |  |  |
| 5               | Machinability   |  |  |  |
| 6               | Turning-mechanism and applications                                |  |  |  |
| 7               | Milling mechanism and applications                                |  |  |  |
| 8               | Mid-Term Examination  |  |  |  |
| 9               | Mid-Term Examination  |  |  |  |
| 10              | Advanced machining methods  |  |  |  |
| 11              | Advanced machining methods  |  |  |  |
| 12              | Advanced machining methods – High Speed machining                 |  |  |  |
| 13              | Cutting fluids and applications-Surface texture of machined parts |  |  |  |
| 14              | Machining and economy –Computer controlled machine tools          |  |  |  |
| 15,16           | Final Exam  |  |  |  |

| NO    | NO PROGRAM OUTCOMES  |     | 2   | 1   |  |
|-------|--|-----|-----|-----|--|
| 1     | Sufficient knowledge of engineering subjects related with mathematics, science and   |     | [X] | []  |  |
| 2     | Ability to determine, define, formulate and solve complex mechanical engineering problems; for that purpose an ability to select and use convenient analytical and experimental methods.         | [X] | []  | []  |  |
| 3     | Ability to design a complex system, a component and/or an engineering process under real   |     | [ ] | [X] |  |
| 4     | Ability to develop, select and use modern methods and tools required for mechanical engineering applications; ability to effective use of information technologies.                              |     |     | []  |  |
| 5     | In order to investigate mechanical engineering problems; ability to set up and conduct experiments and ability to analyze and interpretation of experimental results.                            | []  | [X] | []  |  |
| 6     | Ability to work effectively in inner or multi-disciplinary teams; proficiency of interdependence.  | []  | [X] | []  |  |
| 7     | one foreign language.  |     | []  | [X] |  |
| 8     | science and technology and continuous self-improvement.  |     | [X] | []  |  |
| 9     | Understanding of professional and ethical issues and taking responsibility   | [ ] | [X] | [ ] |  |
| 10    | innovativeness and sustainable development.  |     | []  | [X] |  |
| 11    | Knowledge of actual problems and effects of engineering applications on health, environment and security in global and social scale; an awareness of juridical results of engineering solutions. | [ ] | [ ] | [X] |  |
| 1:Non | 1:None. 2:Partially contribution. 3: Completely contribution.  |     |     |     |  |

Prepared by: Assoc.Prof.Dr. Mustafa Ulutan Date: 13/11/2017

Assist. Prof. Dr. Koray KILIÇAY

Signature(s):